

**Steel Construction Certification Scheme Limited**

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Welding Certificate 2273 – CPR – 0009 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0009.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	Billington Structures Ltd Incorporating Tubecon Barnsley Road, Wombwell, Barnsley, South Yorkshire S73 8DS
Facilities of the Manufacturer	Barnsley Road, Wombwell, Barnsley, South Yorkshire S73 8DS 456, Badminton Road, Yate, Bristol BS37 5HY
Standard	BS EN 1090-2: 2018
Execution Class	up to EXC 4 according BS EN 1090-2:2018
Welding Process(es)	135 – (MAG) Metal active gas welding 136 – (FCAW) Tubular-cored arc welding with active gas shield 783 – (DASW) Drawn arc stud welding with ceramic ferrule
Base Material(s)	S355J2 according BS EN 10025-2:2004 S355J2H according BS EN 10210-1:2006
Responsible Welding Coordinator	Vasyi Kruk – EWE (up to and including EXC 4)
Alternate	Jon Wright – BCSA RWC route (up to and including EXC 2) Matthew Allen – BCSA RWC route (up to and including EXC 2) Simon Barnes – BCSA RWC route (up to and including EXC 2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
Date of first issue	01 May 2011
Date of this issue	26 October 2018
Date of expiry	05 October 2020
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standard's requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Scheme Manager:
SL Blackman
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